

# Helioplate HD6 Molded PMMA plate

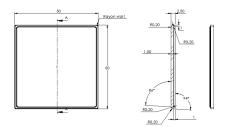
Manufactured by means of a molding process, this substrate is delivered with a quality control ensuring the reproducibility of roughness. These plates are certified with topography parameters in compliance with ISO 24443:2021, ISO/CD 23675, Colipa In Vitro UVA rev. 2011, FDA monograph 2011 and Boots Star Rating system rev. 2011.

### PROCESS DESCRIPTION

Overall size (WxLxH): 50 mm x 50 mm x 1.5 mm

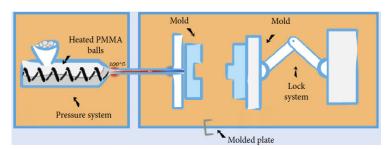
Weight: 4.5 g

Manufacturing process: Plate by plate Package contenance: 50 plates



Spreading area: 47 mm x 47 mm

Temperature: Optimal temperature range 20-40°C Material: PMMA (polymethylmethacrylate)
Use: To use only one time (cannot be cleaned)

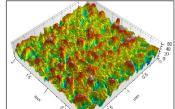


#### **VIEW**

2D 3D One plate









## TOPOGRAPHIC PARAMETERS

Surface profile characteristics of the substrate is measured covering at least a surface area of 10 mm x 5 mm in 15-µm intervals. Noncontact surface topographic analysis is conducted using a lab work station consisting of an optical sensor, a motion controller, an x-y translation stage, and microtopography software. A sensor based on a white light chromatic aberration principle is used which allows for a high resolution: 10 nm vertically and 1 um horizontally.

Ra (µm): The mean arithmetic deviation of the roughness profile.

Parameter	Ra	Rv	Rdq	A1	Ssc	Vvv
Target	4,853	13,042	11,122	239,750	0,033	1,044,10-4
value	± 0,501	± 0,989	± 2,032	± 70,165	± 0,021	± 9,76,10-5

Rv (μm): The maximum depth of profile valleys within a sampling length. Rdq (°): The root-mean-square slope of the profile within a sampling length.

A1  $\bar{\mu}$ m2.mm-1): The upper area, i.e. the area of the rest overs of the peaks extending above an average profile  $\pm$  kernel.

Ssc (L. $\mu$ m-1): The arithmetic mean summit curvature of the surface, which indicates the meanform of peaks and valleys.

Vvv (m m3.m-2): The volume of void in the valleys, i.e., the volume of rest overs of valleys extending below an average profile  $\pm$  kernel.

#### PLATE OPTICAL CHARACTERISTICS

Limits for the treated plate transmission values are: 290 nm >60 %T - 300 nm >69 %T - 320 nm >81 %T

# INFORMATION AND GENERAL TIMETABLE



[1] M. Pissavini, S. Marguerie, A. Dehais, L. Ferrero and L. Zastrow, Characterizing Roughness: A New Substrate to Measure SPF Cosmet. Toiletries, (2009) 9:56-62







www.helioscreen.fr - 44 rue Léon Blum, 60100 Creil, France Phone: +33(0)3 60 46 80 15 - email: commercial@helioscreen.fr